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D206-802-033
Job Sheet 182563



Part No: D206-802-033

Job Qty: 1 ea

Part Name: Baggage Door Opener Aluminum Door



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/28/18

Job Tracking No:

Due Date: 9/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG IIN-D407-802-2 REV A, IIN-D407-802-3 REV A IPP Rev:A 10.12.03 as per dwg rev.A DD ver:EC IPP
Rev:B 12.07.30 AS PER ECN12-624 DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	9/7/18	9/7/18	0.00	0.00	Start Up Stores/Pkg-1		SEP 11 2018
105	Packaging	1 pcs	9/7/18	9/7/18	0.00	0.00	Packaging1-3		SEP 11 2018
110	QC	1 pcs	9/7/18	9/7/18	0.00	0.00	QC4		SEP 11 2018
115	DC	1 pcs	9/7/18	9/7/18	0.00	0.00	DC		SEP 11 2018
120	Packaging	1 pcs	9/7/18	9/7/18	0.00	0.00	Packaging3-1		SEP 11 2018
130	QC21-FG	1 Ea	9/7/18	9/7/18	0.00	0.00	QC21		SEP 11 2018

Part Op 115 - Photocopy bluefile and create labels per PPP D206-802-033 CHG002

Descriptions: 120 - Identify and pack for shipping as per PPPDD206-802-033 Location: _____ PPP rev: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
80-004-2-6	Insert	4 Ea (4 ea)	90-Start up Operation	7124720
CR3213-4-2	Cherry Rivet	8 Ea (8 ea)	90-Start up Operation	502 7730
D3552-19	Door Prop	1 Ea (1 ea)	90-Start up Operation	588102
D4109-043	Doubler Assembly	1 Ea (1 ea)	90-Start up Operation	5108391
D4113-041	Doubler Assembly, Baggage Door	1 Ea (1 ea)	90-Start up Operation	585049
MS27039C1-06	Screw (601.2459)	4 Ea (4 ea)	90-Start up Operation	7123525-30
NAS1149C0363R	Washer	4 Ea (4 ea)	90-Start up Operation	5054113

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	80-004-2-6	4	213	0
	CR3213-4-2	8	137	0
	D3552-19	1	11	0
	D4109-043	1	0	0
	D4113-041	1	1	0
	MS27039C1-06	4	101	0
	NAS1149C0363R	4	193	0

Part Specifications

Specifications could not be found.

REFERENCE ONLY

DART AEROSPACE LTD.

IIN-D206-802-2

Page 24 of 25

5.3 D206-802-027/-028 Passenger Door opener Kits

Qty -027	Qty -028	Part Number	Description
1		D206-802-027	PASSENGER DOOR OPENER KIT, LH
	1	D206-802-028	PASSENGER DOOR OPENER KIT, RH
1	1	D3552-17	DOOR PROP
2	2	D3622-5	BALL STUD
1		D4110-1	DOOR DOUBLER, LH
	1	D4110-2	DOOR DOUBLER, RH
1	1	D4112-1	AFT SILL DOUBLER
5	5	CR3242-4-2	RIVET
4	4	MS20426AD4-5	RIVET
5	5	MS20600AD4W2	RIVET
2	2	MS21073L5	ANCHOR NUT
6	6	NAS1149C0532R	WASHER
6	6	NAS1149C0563R	WASHER

5.4 D206-802-033 Baggage Door Opener Kit, Metal

Qty -033	Part Number	Description
1	D206-802-033	BAGGAGE DOOR OPENER KIT, METAL
1	D3552-19	DOOR PROP
1	D4109-043	DOUBLER ASSEMBLY
1	D4113-041	DOUBLER ASSEMBLY, BAGGAGE DOOR
4	80-004-2-6	INSERT
8	CR3213-4-2	RIVET
4	MS27039C1-06	SCREW
4	NAS1149C0363R	WASHER

REFERENCE ONLY

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Revision: **A**
Date: 10.10.13

Change Record

PAGE 1 OF 1

Part Number: D206-802-033

Description: BAGGAGE DOOR OPENER, METAL

[illegible]